SRM-420TES/U

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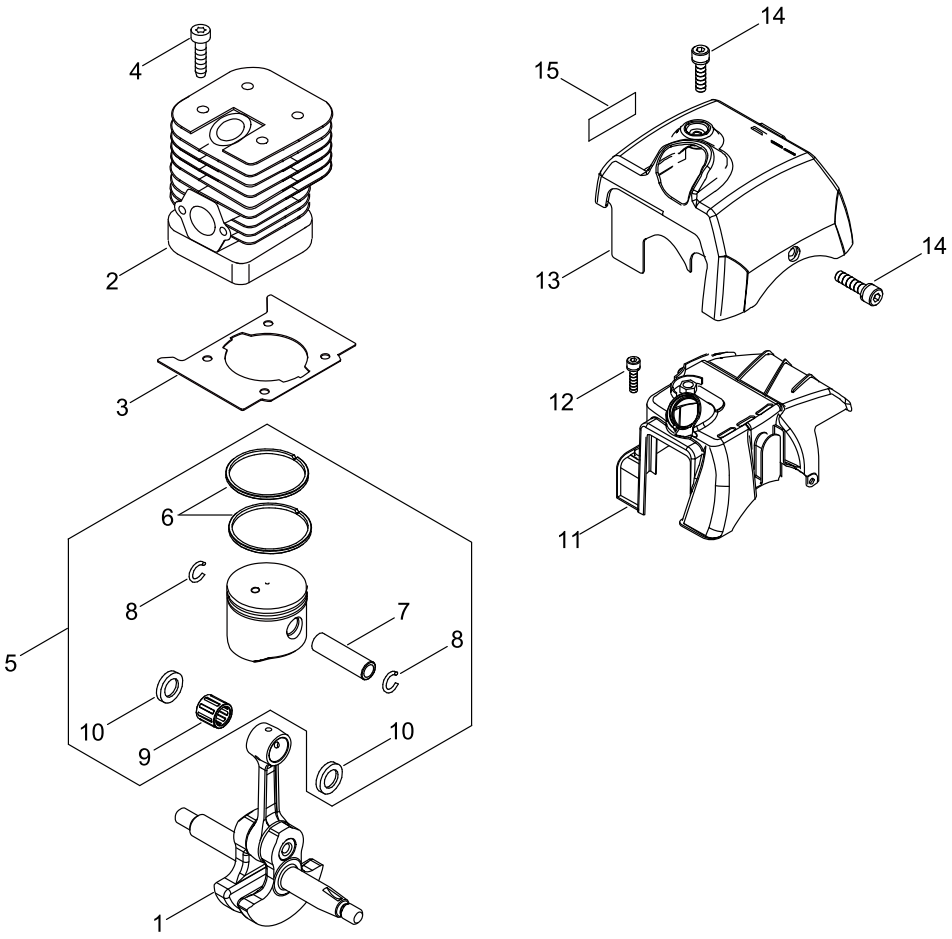
CYLINDER, PISTON, CRANKSHAFT



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CYLINDER, PISTON, CRANKSHAFT

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		A011-001230	CRANKSHAFT,ASY	1	
2		A130-002070	CYLINDER	1	
3		V100-000760	GASKET,CYL	1	
4		V805-000210	BOLT, TORX 5	4	TB-5*20 12.9
5		P021-041390	PISTON KIT	1	
6	+	A101-000160	RING, PISTON	2	40*B1.5*T1.8
7	+	V608-000000	PIN,ENG 10	1	
8	+	V580-000010	RING,END	2	10
9	+	100012-19830	BEARING, NEEDLE	1	
10	+	100014-17330	SPACER, PISTON PIN	2	
11		A160-002620	COVER,CYLINDER	1	
12		V835-000000	BOLT, TORX 5	1	
13		A160-002631	COVER,CYLINDER	1	
14		V835-000000	BOLT, TORX 5	2	
15		X547-002380	LABEL,ECHO	1	ECHO+ SRM-420TES

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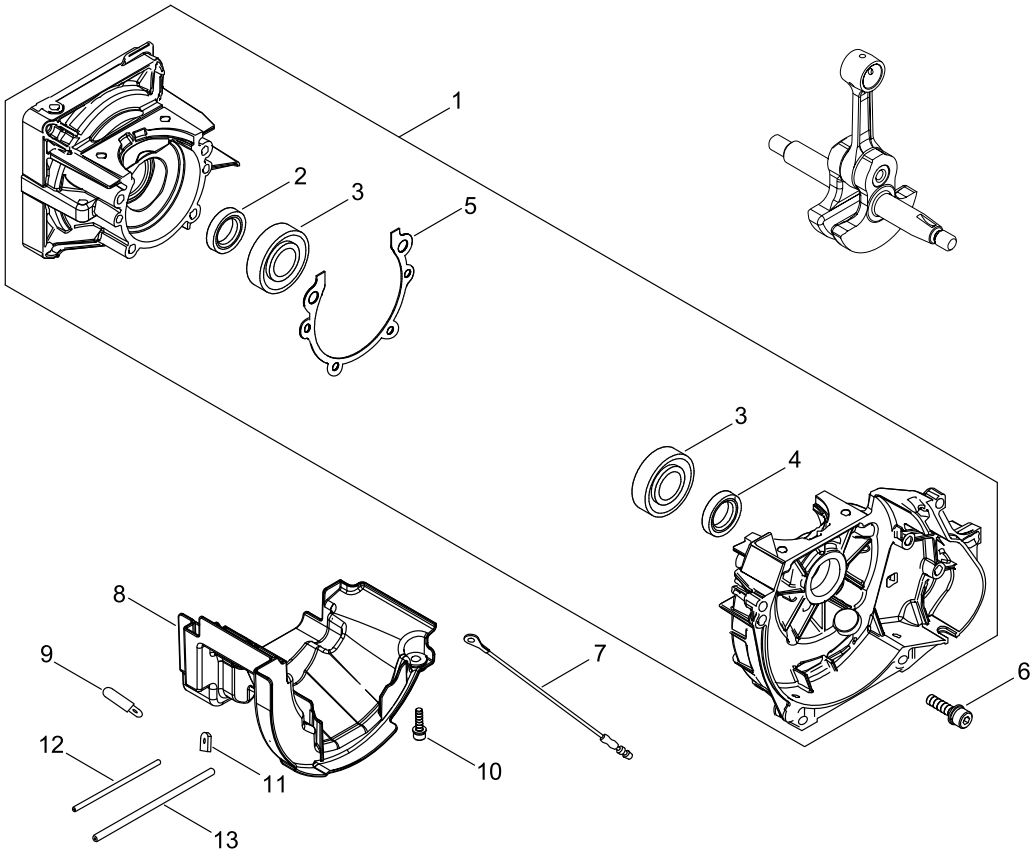
CRANKCASE



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CRANKCASE

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		P021-041380	CRANKCASE SET	1	
2	+	V505-000020	SEAL,OIL 12	1	12*22*7
3	+	900888-36201	BEARING, BALL 6201	2	6201
4	+	100213-05530	OILSEAL	1	ISCD 12 22 7
5	+	V102-000250	GASKET,CRANKCASE	1	
6		V805-000290	BOLT, TORX 5	4	TB-5*35 12.9
7		V485-002570	LEAD	1	
8		A209-000740	PLATE, INSULATOR	1	
9		159116-21231	CLAMP	1	
10		V835-000000	BOLT, TORX 5	2	
11		156110-04920	BUSHING	1	
12		V471-004040	PIPE	1	3*6*165
13		V475-007610	TUBE	1	8*9*111

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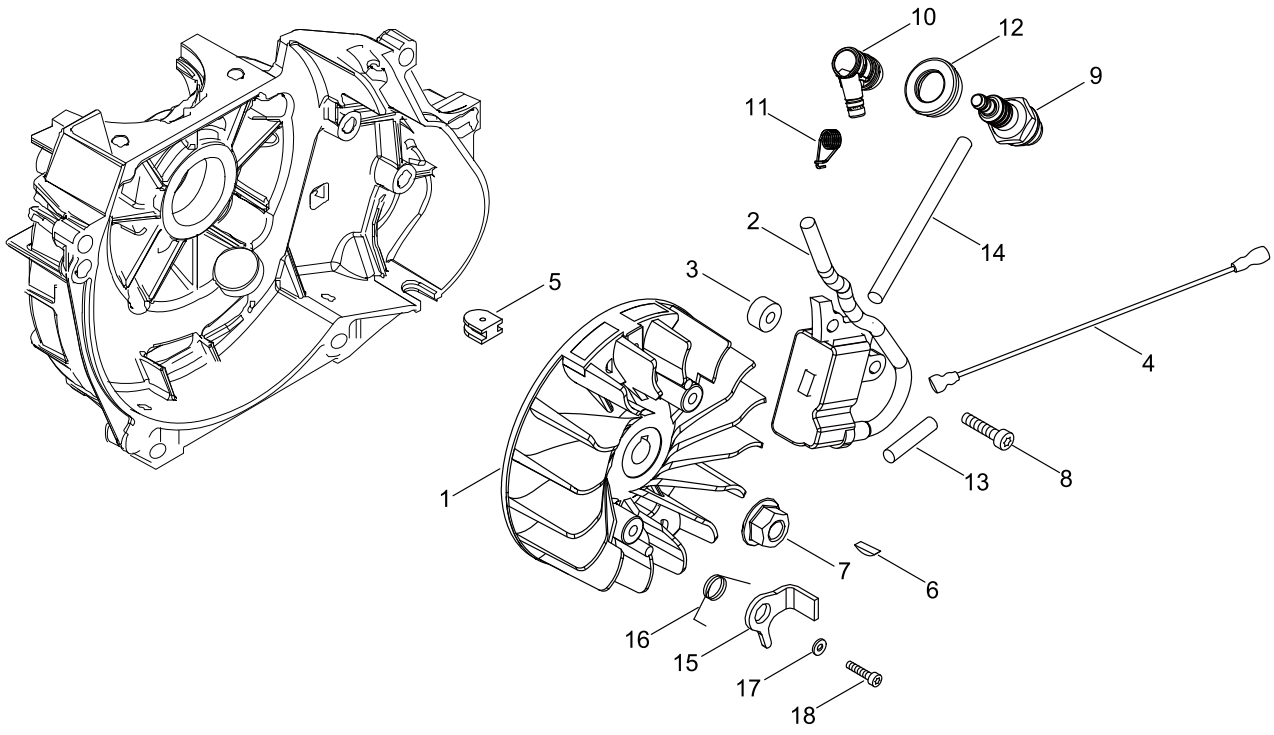
MAGNETO



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MAGNETO

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		A409-001210	ROTOR, MAGNETO	1	
2		A411-001371	COIL, IGNITION	1	
3		V353-000630	COLLAR,5	2	
4		V485-002331	LEAD	1	
5		156114-07320	GROMMET	1	
6		100142-12330	KEY, WOODRUFF	1	
7		92105-08000	NUT, FLANGE	1	M8*1.25 L
8		V805-000150	BOLT, TORX 5	2	TB-5*16 10.9
9		A425-000000	SPARKPLUG	1	BPMR8Y
10		A427-000060	CAP,SPARK PLUG	1	
11		A426-000010	TERMINAL,SPARKPLUG	1	
12		A429-000090	COVER,CAP	1	
13		V475-007540	TUBE	1	
14		V475-007550	TUBE	1	
15		A514-000280	PAWL	2	
16		V452-001471	SPRING,TORSION	2	
17		177247-04630	SPACER, RATCHET	2	5.2*8*2.1
18		V805-000140	BOLT, TORX 5	2	TB-5*12 10.9

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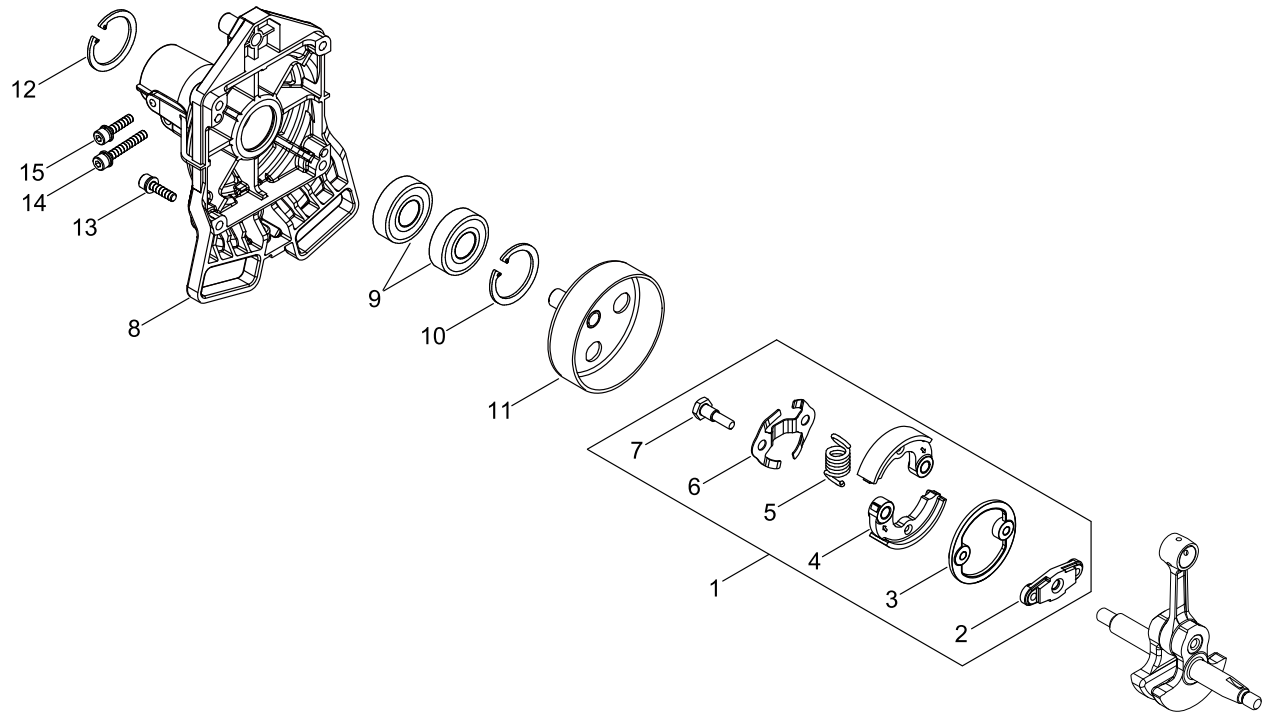
CLUTCH



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CLUTCH

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		P021-041140	CLUTCH ASY	1	
2	+	A552-000390	HUB, CLUTCH	1	
3	+	V376-001980	SPACER	1	
4	+	A553-000170	ARM, CLUTCH	2	
5	+	A566-000230	SPRING, CLUTCH	1	
6	+	V453-000230	SPRING,FLAT	1	
7	+	A557-000190	SHAFT, CLUTCH	2	
8		A570-000291	CASE,CLUTCH	1	
9		94018-46001	BEARING, BALL	2	
10		900702-00028	CIRCLIP 28	1	CR-28
11		A556-001540	DRUM, CLUTCH	1	
12		900701-00012	CIRCLIP 12	1	CS-12
13		V805-000170	BOLT, TORX 5	4	TB-5*25 10.9
14		V805-000160	BOLT, TORX 5	1	TB-5*20 10.9
15		V805-000130	BOLT, TORX 5	1	TB-5*10 10.9

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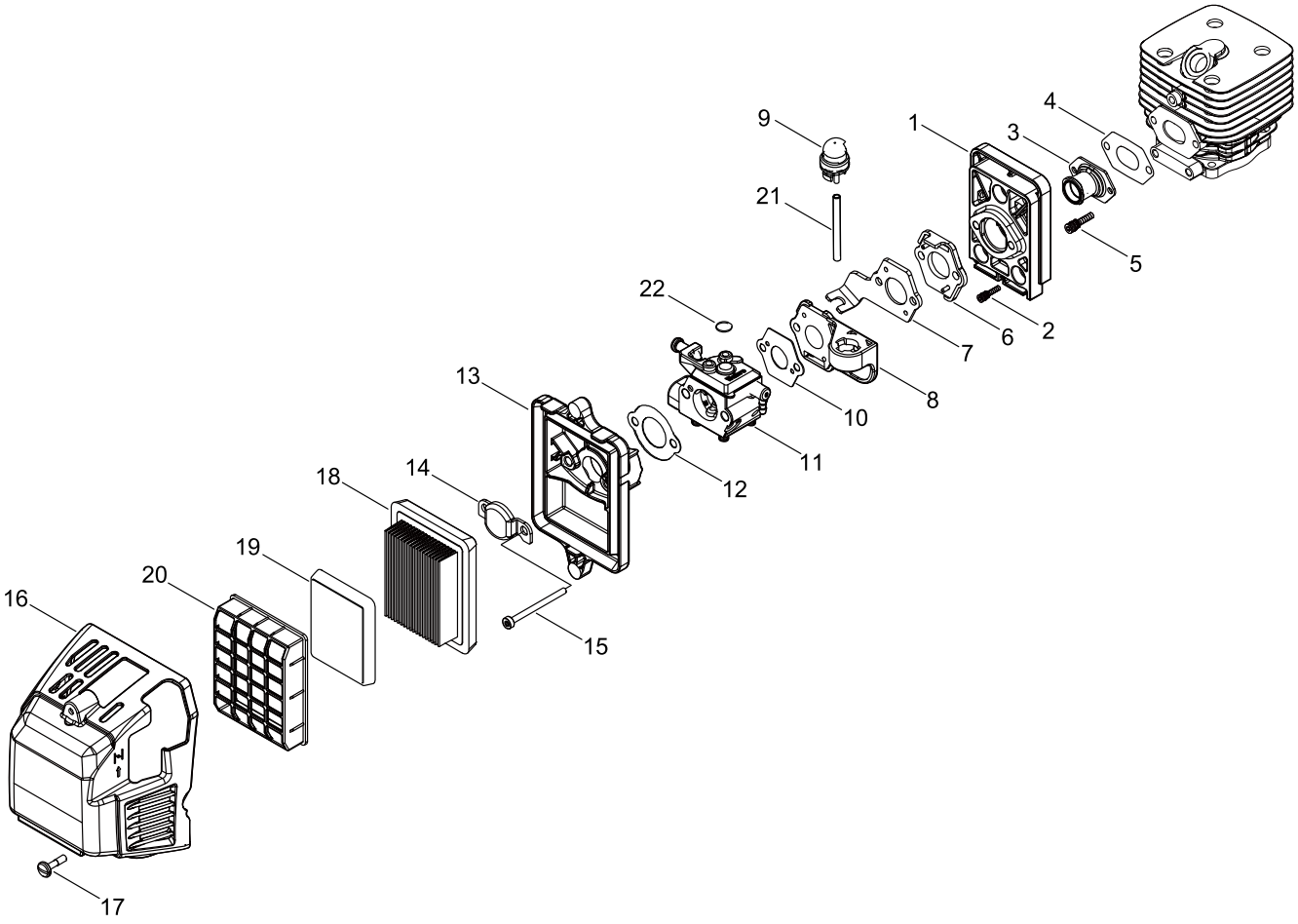
AIR CLEANER, CARBURETOR



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AIR CLEANER, CARBURETOR

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		A200-000990	INSULATOR, INTAKE	1	
2		V835-000030	BOLT, TORX 5	3	TB-5*20 10.9
3		A202-000251	BELLOWS, INTAKE	1	
4		V103-001620	GASKET,INTAKE	1	
5		V835-000010	BOLT, TORX 5	2	TB-5*12 10.9
6		A209-000720	PLATE, INSULATOR	1	
7		C487-000410	HOLDER, CABLE	1	
8		A209-000730	PLATE, INSULATOR	1	
9		123181-39130	PUMP, PRIMER	1	
10		V103-001610	GASKET,INTAKE	1	
11		A021-003840	CARBURETOR, DIAPHRAGM	1	WT-1046
12		V103-000471	GASKET,INTAKE	1	T0.5
13		P021-041410	CLEANER CASE ASY	1	
14		A244-000290	PLATE, PREVENT	1	
15		V805-000100	BOLT, TORX 5	2	TB-5*65 10.9
16		A232-001620	LID,CLEANER	1	
17		V253-000100	SCREW,5	2	5*20
18		A226-001730	ELEMENT,AIR FILTER	1	
19		A226-001740	ELEMENT, AIR FILTER	1	
20		A227-000040	PLATE, ELEMENT	1	
21		V471-004050	PIPE	1	2.4*5*115
22		V490-000440	CLIP	1	

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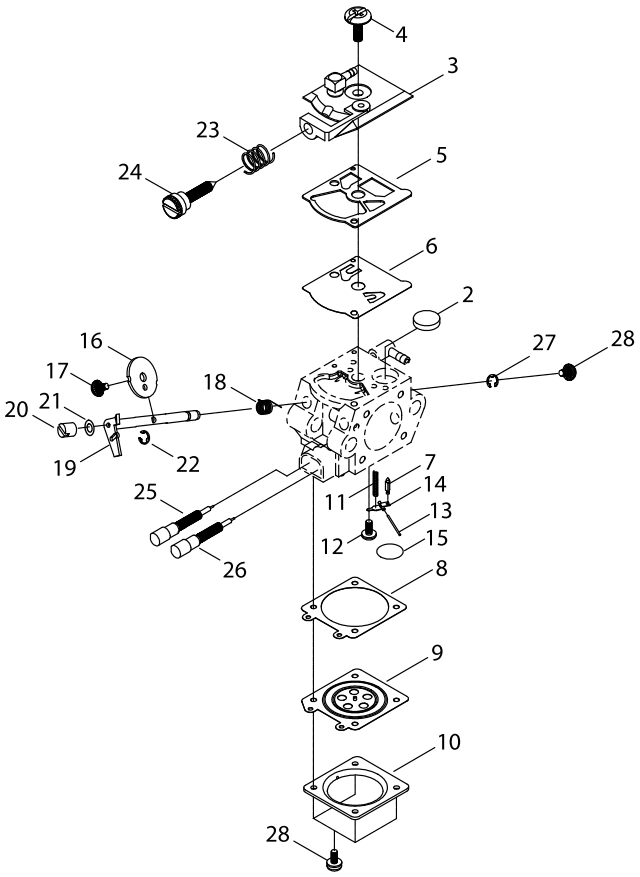
CARBURETOR



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CARBURETOR

KEY NO	LV(+)	Part No	Description	Qty	Standard
		A021-003840	CARBURETOR, DIAPHRAGM	1	WT-1046
2	+	123126-10631	SCREEN, INLET	1	
3	+	P003-003930	COVER, FUEL PUMP	1	
4	+	123110-03930	SCREW, PUMP COVER	1	
5	+	123125-15030	GASKET, FUEL PUMP	1	
6	+	P003-001930	DIAPHRAGM	1	
7	+	123137-19830	VALVE, INLET NEEDLE	1	
8	+	123140-03930	GASKET, M. DIAPHRAGM	1	
9	+	P003-001850	DIAPHRAGM, METERING	1	
10	+	123142-03930	COVER, M. DIAPHRAGM	1	
11	+	123122-03660	SPRING, METER. LEVER	1	
12	+	123139-03930	SCREW, M. LEVER PIN	1	
13	+	123138-03930	PIN, METERING LEVER	1	
14	+	123123-03930	LEVER, METERING	1	
15	+	123146-10631	PLUG, WELCH	1	
16	+	123116-05960	VALVE, THROTTLE	1	
17	+	P003-002380	SCREW	1	
18	+	123113-47530	SPRING, THR. RTN.	1	
19	+	P003-005020	SHAFT ASM THROTTLE	1	
20	+	123172-26030	SWIVEL	1	
21	+	123149-54230	WASHER	1	
22	+	123127-10630	RETAINING, SPRING	1	
23	+	123133-04260	SPRING, IDLE ADJUST	1	
24	+	123134-04260	SCREW, IDLE ADJUST	1	
25	+	P003-004460	NEEDLE	1	
26	+	P003-002270	NEEDLE	1	
27	+	123127-03930	CLIP, THROTTLE SHAFT	1	
28	+	123130-02960	SCREW	5	

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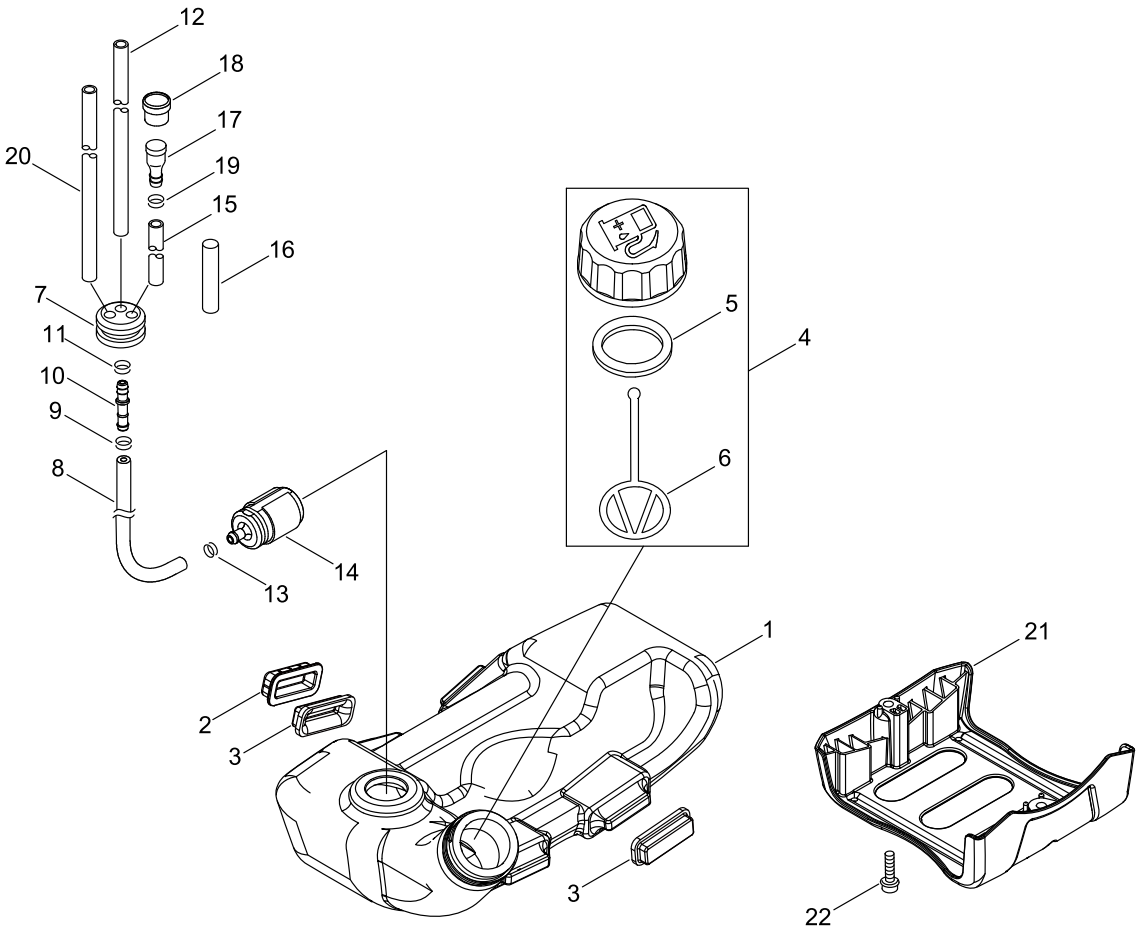
FUEL TANK



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FUEL TANK

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		A350-002020	TANK, FUEL	1	
2		V423-000090	HOLDER,CUSHION	2	
3		131920-61830	CUSHION, FUEL TANK	4	
4		P021-012210	CAP,FUEL ASY	1	
5	+	131016-55830	GASKET, FUEL CAP	1	
6	+	A365-000060	CONNECTOR,CAP	1	L=123
7		132115-55930	GROMMET, FUEL	1	
8		V471-002310	PIPE	1	3*6*130
9		V490-001240	CLIP	1	6MM
10		V186-000510	JOINT,PIPE	1	
11		130111-00530	CLIP	1	5.5
12		V470-000840	PIPE	1	
13		V490-001240	CLIP	1	6MM
14		A369-000001	STRAINER, FUEL	1	125-528
15		130110-16430	PIPE, IMPULSE	1	3*6*140L
16		V475-007610	TUBE	1	8*9*111
17		131300-56431	VENT ASSEMBLY, FUEL	1	
18		131328-40630	COVER, VENT	1	
19		V490-001240	CLIP	1	6MM
20		V471-003950	PIPE	1	
21		A175-000331	STAND	1	
22		V835-000000	BOLT, TORX 5	2	

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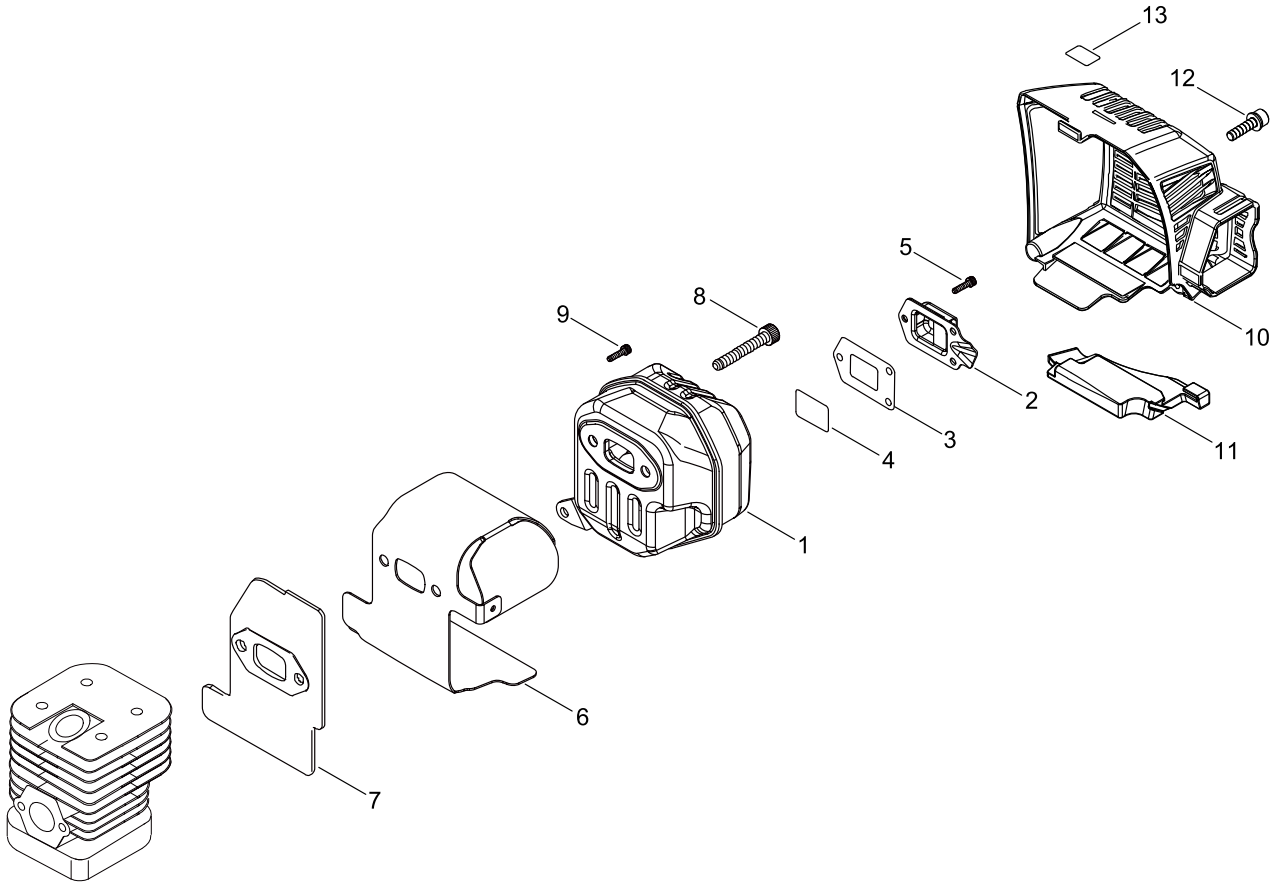
MUFFLER



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MUFFLER

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		A300-001700	MUFFLER, EXHAUST	1	
2		A313-001910	GUIDE, EXHAUST	1	
3		V104-002040	GASKET,EXHAUST	1	
4		145862-40630	SCREEN, MUFFLER	1	
5		V804-000030	BOLT, TORX 4	3	TB-4*8 10.9
6		V104-002020	GASKET,EXHAUST	1	
7		V104-002030	GASKET,EXHAUST	1	
8		V806-000050	BOLT, TORX 6	2	TB-6*20 12.9
9		V805-000250	BOLT, TORX 5	1	TB-5*16 12.9
10		A320-000970	COVER,MUFFLER	1	SRM-420ES
11		V541-000540	SEAL	1	
12		V805-000260	BOLT, TORX 5	2	TB5*25 10.9
13		X505-002310	LABEL,CAUTION	1	HOT CAUTION

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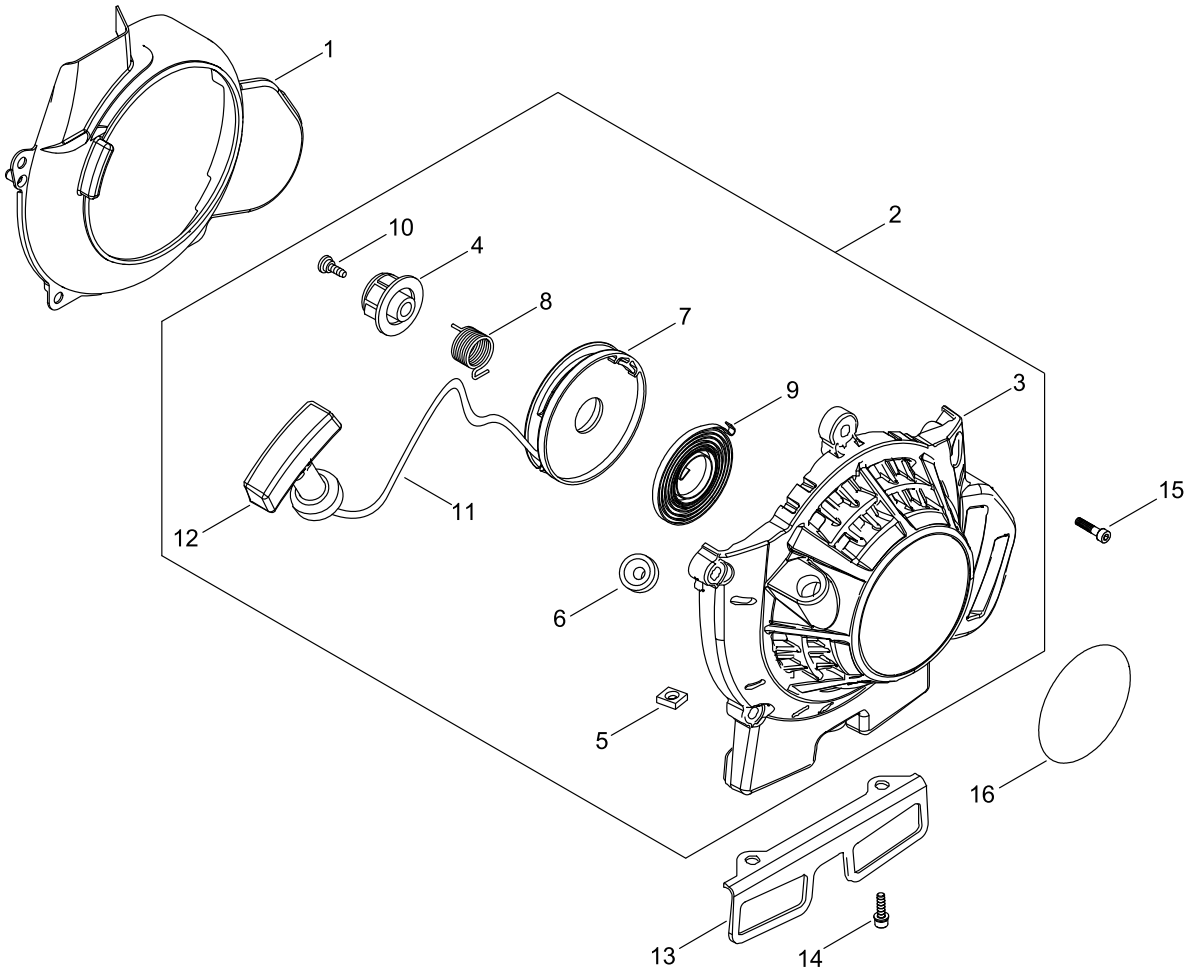
RECOIL STARTER



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RECOIL STARTER

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		A172-002240	COVER,FAN	1	
2		A051-002630	STARTER,RECOIL ASY	1	
3	+	P022-037550	STARTER CASE	1	
4	+	A507-000140	CATCHER, PAWL	1	
5	+	900565-00005	NUT	1	5
6	+	177227-42030	GUIDE, ROPE	1	
7	+	P022-023140	DRUM, STARTER	1	
8	+	P022-023120	SPRING,DAMPER	1	
9	+	P022-004680	SPRING, SPIRAL	1	
10	+	P022-023110	SCREW	1	
11	+	P022-023100	ROPE, STARTER	1	
12	+	177228-27030	GRIP, STARTER	1	
13		A393-000300	BRACKET,FUEL TANK	1	T1.5
14		V805-000150	BOLT, TORX 5	2	TB-5*16 10.9
15		V835-000030	BOLT, TORX 5	4	TB-5*20 10.9
16		X502-000900	LABEL,ECHO	1	

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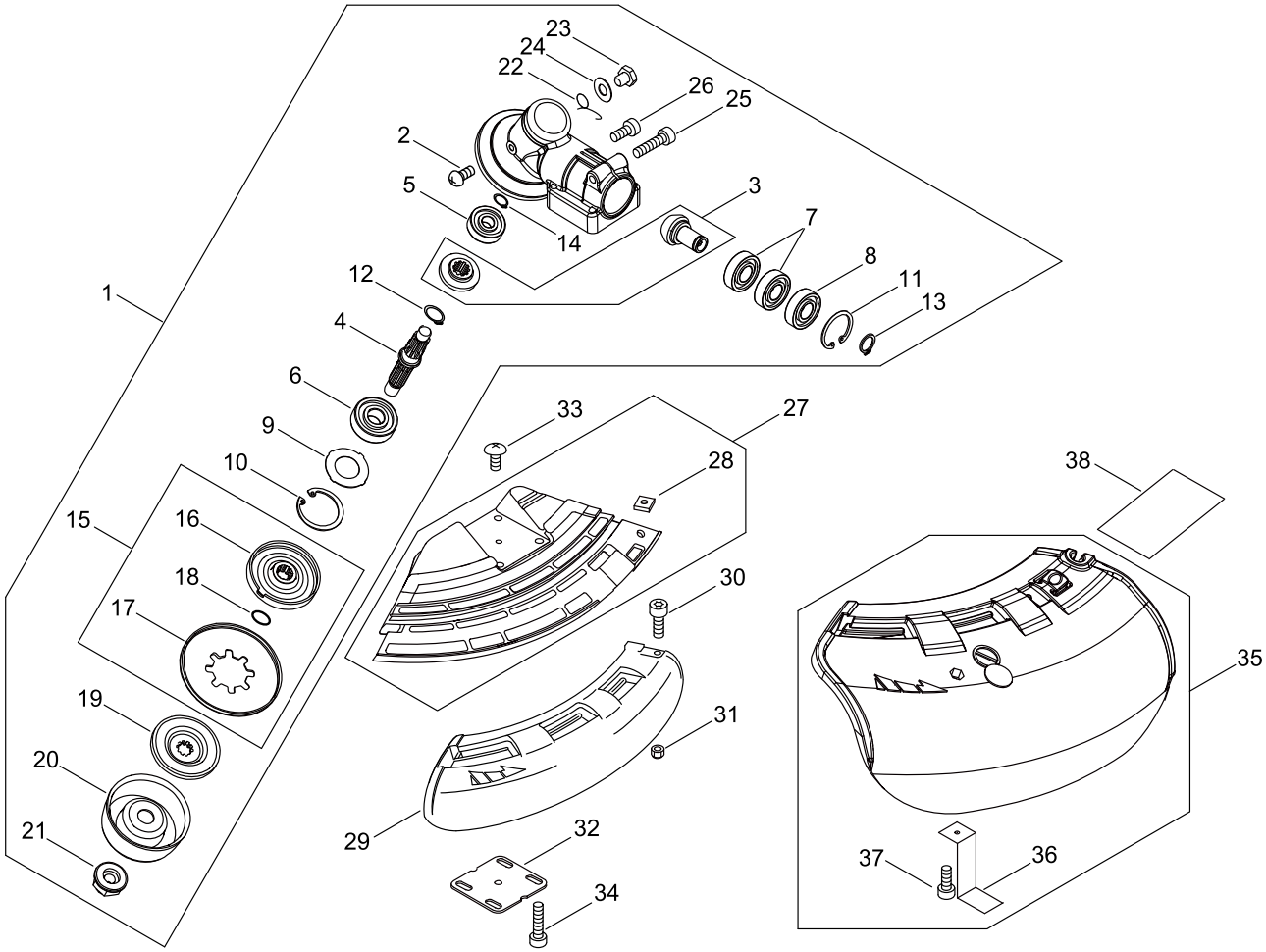
GEAR CASE, SHIELD



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GEAR CASE, SHIELD

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		P021-043970	CASE,GEAR	1	
2	+	900220-04006	SCREW 4*6	1	4*6
3	+	V000-000190	GEAR SET, BEVEL	1	2:1
4	+	C534-000940	SHAFT, GEAR	1	ﾊｲﾄﾙｸ M10
5	+	900810-00629	BEARING, BALL 629	1	629
6	+	900812-06302	BEARING	1	BB6302 LLU, DDU
7	+	900800-06001	BEARING	2	6001
8	+	900803-06001	BEARING, BALL 6001	1	6001Z
9	+	V313-000090	WASHER,CIRCULAR 20	1	
10	+	900702-00042	CIRCLIP 42	1	CR-42
11	+	900702-00028	CIRCLIP 28	1	CR-28
12	+	900706-00012	CIRCLIP 12	1	WR-12
13	+	900701-00012	CIRCLIP 12	1	CS-12
14	+	900701-00009	CIRCLIP 9	1	CS-9
15	+	C535-000920	FIXTURE, BLADE	1	
16	++	C535-000930	FIXTURE, BLADE	1	
17	++	610352-56830	PLATE, CUP	1	
18	++	900720-00012	O-RING 12	1	P-12
19	+	610314-52130	PLATE, ADAPTER (L)	1	
20	+	699229-56830	PLATE, COVER	1	
21	+	610320-52130	NUT 10	1	
22	+	V452-001310	SPRING,TORSION	1	
23	+	610434-50031	BOLT 8* 8	1	M8*8
24	+	900603-50008	WASHER	1	8.5*18*0.8T
25	+	V806-000100	BOLT, TORX 6	1	TB-6*30 10.9
26	+	V805-000130	BOLT, TORX 5	1	TB-5*10 10.9
27		C550-000511	SHIELD,BLADE	1	
28	+	900565-00005	NUT	1	5
29		C550-000541	SHIELD, BLADE	1	
30		V805-000170	BOLT, TORX 5	1	TB-5*25 10.9
31		900562-00005	NUT, LOCK	1	5
32		C552-000200	PLATE, SHIELD	1	
33		91316-04010	SCREW	1	M4*10
34		V805-000260	BOLT, TORX 5	4	TB5*25 10.9
35		P021-043981		1	
36	+	C554-000001	KNIFE,CORD	1	
37	+	V805-000150	BOLT, TORX 5	1	TB-5*16 10.9
38		X524-004680	LABEL	1	HIGH TORQUE

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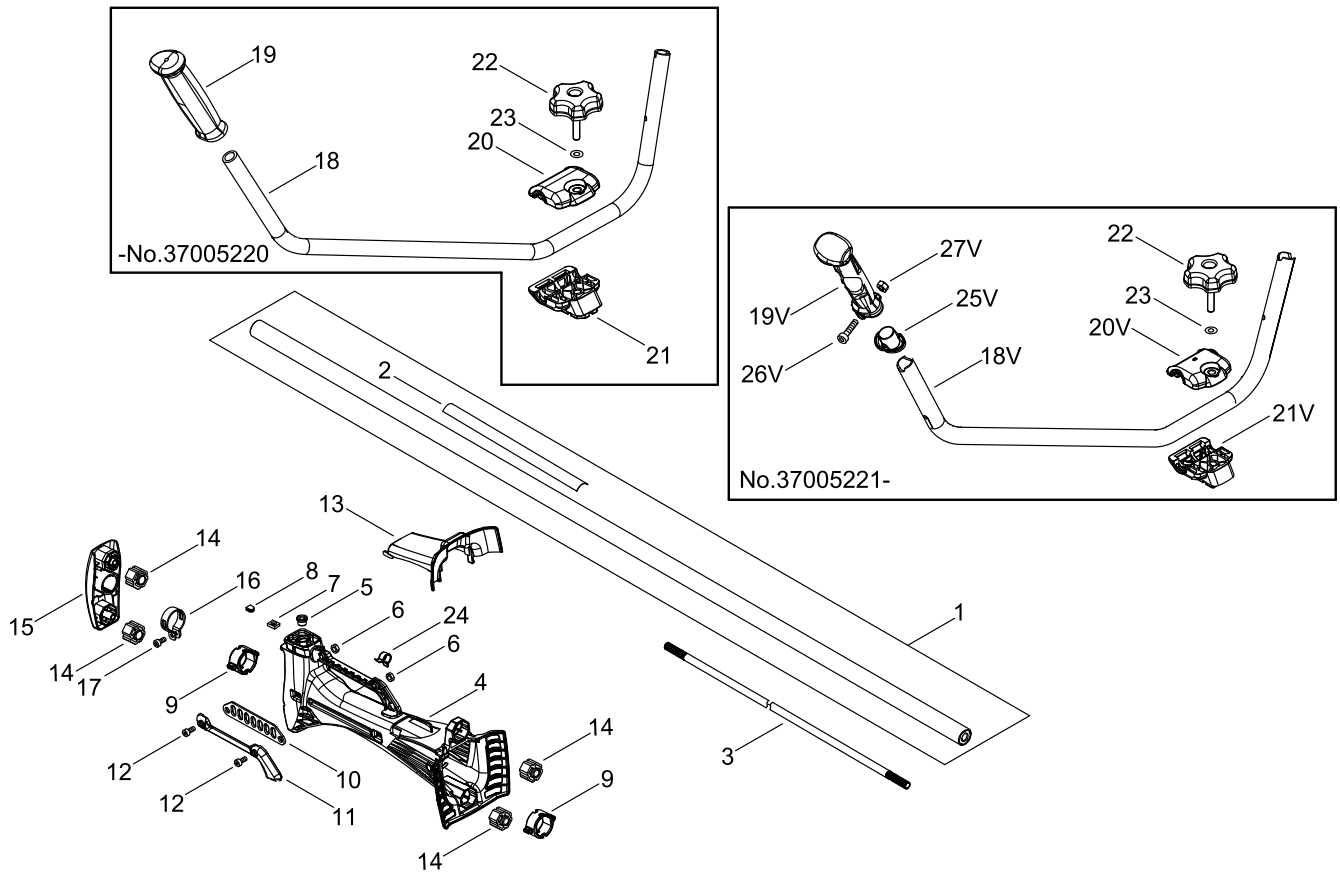
MAIN PIPE, HANDLE



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MAIN PIPE, HANDLE

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		P021-047220	MAIN PIPE ASY	1	
2	+	890617-43130	LABEL,CAUTION	1	
3		610011-49931	SHAFT, DRIVE	1	
4		C415-000170	SUPPORTER, HANDLE	1	
5		V355-000750	COLLAR,8	1	SRM-420ES
6		V263-000020	NUT,5	2	
7		900565-50008	NUT	1	8*1.25
8		101538-28230	GROMMET,PLUG	1	
9		C427-000050	STOPPER, HAMDLE	2	
10		V150-003590	PLATE,EYE	1	
11		C648-000030	HOLDER,LIFTING	1	
12		V805-000150	BOLT, TORX 5	2	TB-5*16 10.9
13		C480-000140	GUIDE, CABLE	1	
14		V420-004100	CUSHION	4	
15		C610-000060	FIXTURE, CUSHION	1	
16		V495-002880	BAND	1	
17		V805-000150	BOLT, TORX 5	1	TB-5*16 10.9
18		C400-001320	HANDLE, FRONT	1	
18V		C400-001440	HANDLE,FRONT	1	22X T2.0
19		C403-000031	GRIP,HANDLE	1	
19V		C403-000810	GRIP, HANDLE	1	
20		C423-000910	FIXTURE, HANDLE	1	
20V		C423-000960	FIXTURE, HANDLE	1	22
21		C423-000920	FIXTURE, HANDLE	1	
21V		C423-000970	FIXTURE, HANDLE	1	22
22		V299-000110	KNOB,FASTENER	1	
23		175049-03920	WASHER	1	
24		V490-001220	CLIP	1	
25V		C441-000000	PIECE,HAND GUARD	1	22
26V		V805-000070	BOLT, TORX 5	1	TB-5*40 10.9
27V		900562-50005	LOCKNUT 5	1	5

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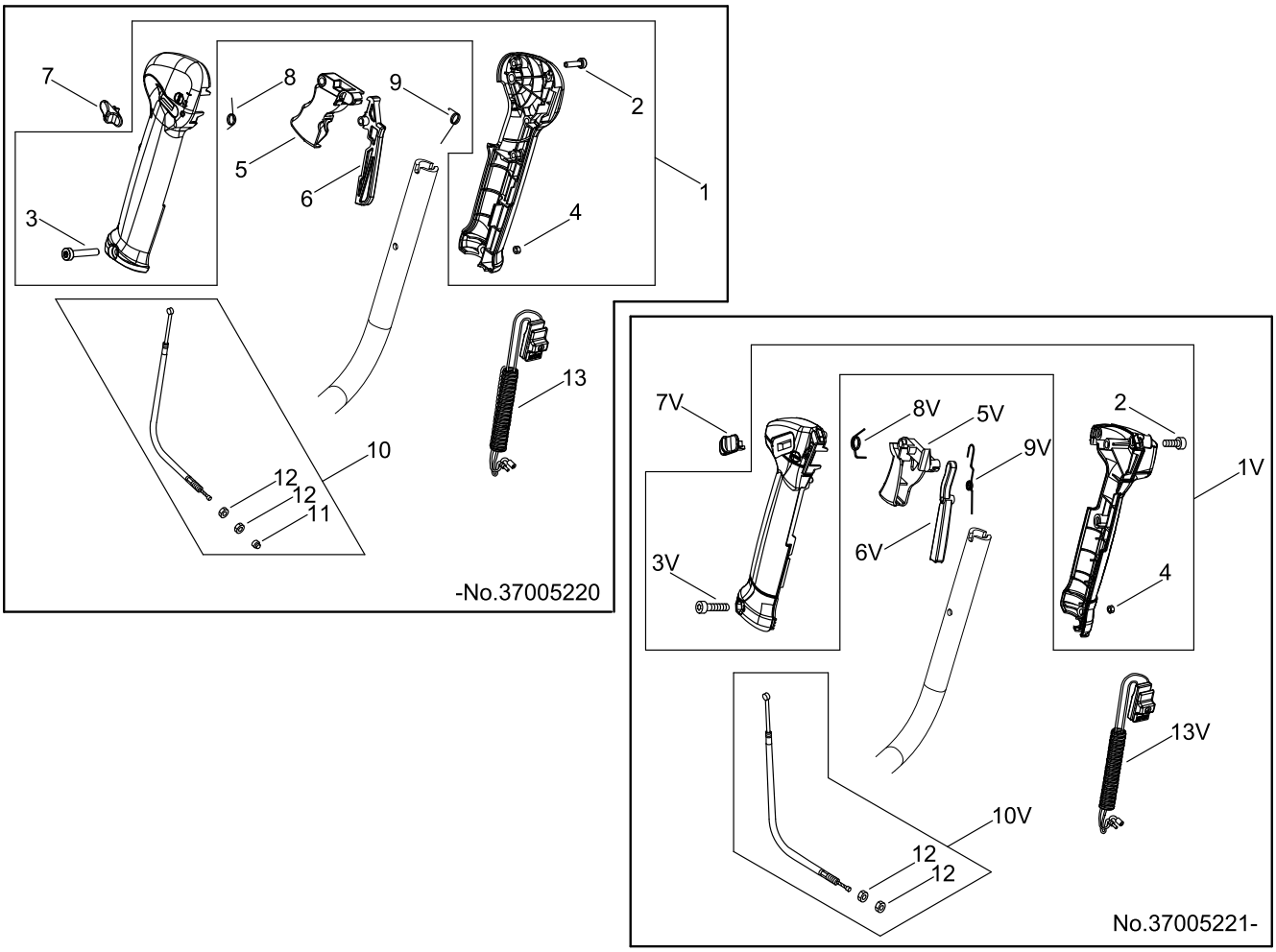
THROTTLE



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THROTTLE

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		P021-016210	GRIP ASY,F-HANDLE	1	
1V		P021-047370	HANDLE GRIP SET	1	
2	+	V804-000010	BOLT, TORX 4	3	TT-4*16 DG 10.9
3	+	V805-000050	BOLT, TORX 5	1	TB-5*30 10.9
3V	+	V805-000060	BOLT, TORX 5	1	TB-5*35 10.9
4	+	900500-00005	NUT 5	1	5
5		C450-000270	CONTROL, THROTTLE	1	
5V		C450-000880	CONTROL, THROTTLE	1	
6		C460-000111	LOCKOUT, THROTTLE	1	70MM
6V		C460-000490	LOCKOUT, THROTTLE	1	
7		C463-000020	KNOB, LATCH	1	
7V		C463-000000	KNOB,LATCH	1	
8		V452-000360	SPRING,TORSION	1	
8V		V452-000060	SPRING,TORSION	1	
9		V452-000350	SPRING,TORSION	1	
9V		V452-001540	SPRING,TORSION	1	
10		V430-004241	CABLE,BOWDEN	1	
10V		V430-004840	CABLE,BOWDEN	1	
11	+	V494-000080	CAP	1	
12	+	900502-00006	NUT 6 (3N)	2	3N6
13		P021-041470	SWITCH,ON OFF ASY	1	
13V		P021-041471	SWITCH,ON OFF ASY	1	

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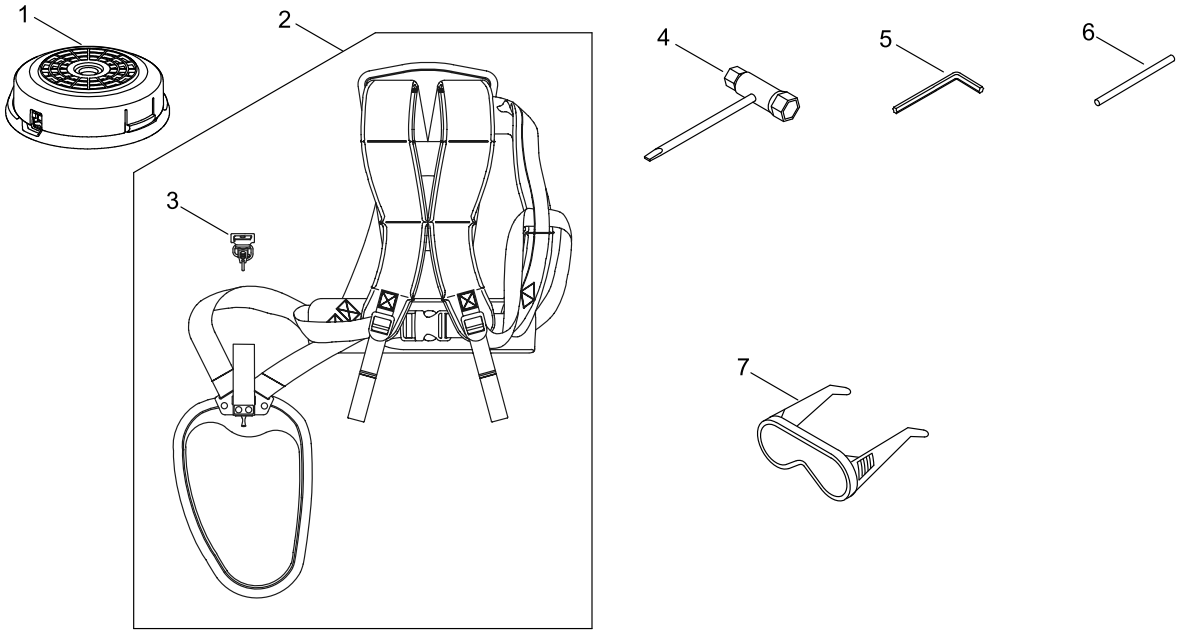
ACCESSORIES



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ACCESSORIES

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		X047-001070	CUTTER,ASM LINE	1	B6 M10L
2		C062-000511	HARNESS, SHOULDER	1	
3	+	P021-041300	HOOK ASSY	1	
4		X602-000020	TOOL,WRENCH	1	17*19 L200
5		X605-000170	TOOL,L WRENCH	1	
6		X606-000080	TOOL,BAR	1	5*120
7		X690-000080	GOGGLE	1	SI CHINA, Z87.1

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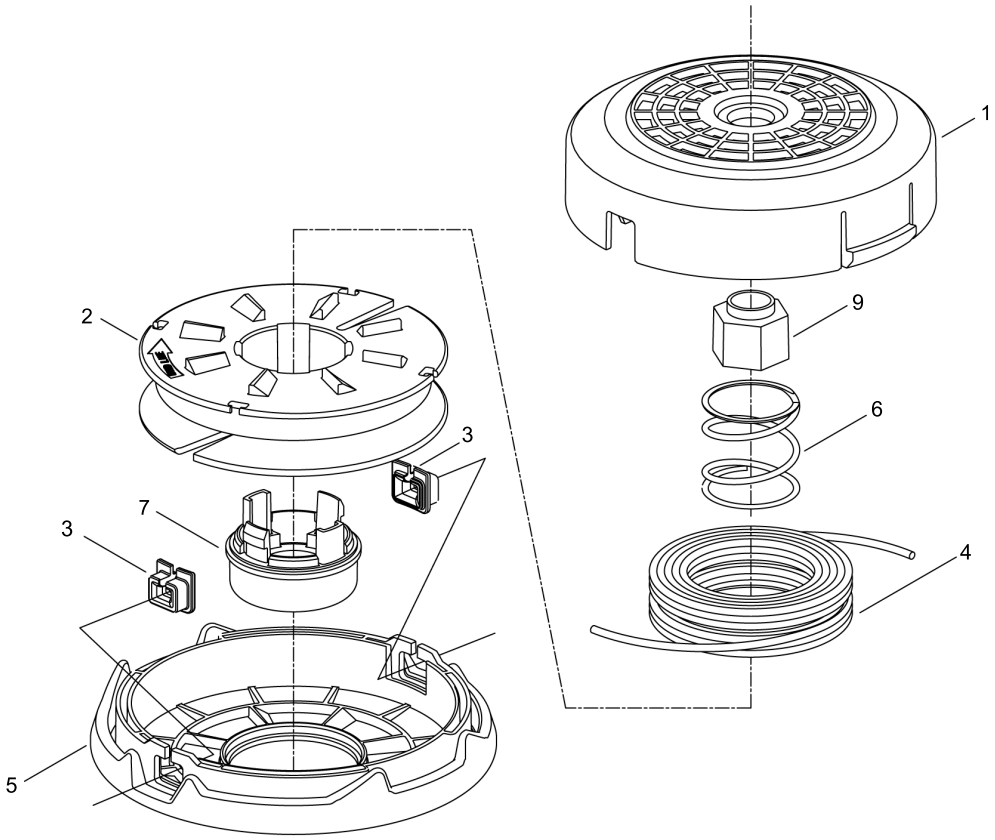
NYLON LINE CUTTER



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NYLON LINE CUTTER

KEY NO	LV(+)	Part No	Description	Qty	Standard
		X047-001070	CUTTER,ASM LINE	1	B6 M10L
1	+	P022-024670	CASE	1	
2	+	P022-024660	LINE HOLDER	1	
3	+	P022-000710	EYELET	2	T4
4	+	P022-035370	NYLON LINE	1	
5	+	P022-024640	COVER	1	
6	+	P022-035500	SPRING	1	
7	+	P022-024620	KNOB	1	
9	+	P022-023180	NUT	1	

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100014-17330	SPACER, PISTON PIN	2	699229-56830	PLATE, COVER	20	A227-000040	PLATE, ELEMENT	10
100142-12330	KEY, WOODRUFF	6	890617-43130	LABEL,CAUTION	22	A232-001620	LID,CLEANER	10
100213-05530	OILSEAL	4	900220-04006	SCREW 4*6	20	A244-000290	PLATE, PREVENT	10
101538-28230	GROMMET,PLUG	22	900500-00005	NUT 5	24	A300-001700	MUFFLER, EXHAUST	16
123110-03930	SCREW, PUMP COVER	12	900502-00006	NUT 6 (3N)	24	A313-001910	GUIDE, EXHAUST	16
123113-47530	SPRING, THR. RTN.	12	900562-00005	NUT, LOCK	20	A320-000970	COVER,MUFFLER	16
123116-05960	VALVE, THROTTLE	12	900562-50005	LOCKNUT 5	22	A350-002020	TANK, FUEL	14
123122-03660	SPRING, METER. LEVER	12	900565-00005	NUT	18	A365-000060	CONNECTOR,CAP	14
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123127-03930	CLIP, THROTTLE SHAFT	12	900701-00009	CIRCLIP 9	20	A411-001371	COIL, IGNITION	6
123127-10630	RETAINING, SPRING	12	900701-00012	CIRCLIP 12	8	A425-000000	SPARKPLUG	6
123130-02960	SCREW	12	900701-00012	CIRCLIP 12	20	A426-000010	TERMINAL,SPARKPLUG	6
123133-04260	SPRING, IDLE ADJUST	12	900702-00028	CIRCLIP 28	8	A427-000060	CAP,SPARK PLUG	6
123134-04260	SCREW, IDLE ADJUST	12	900702-00028	CIRCLIP 28	20	A429-000090	COVER,CAP	6
123137-19830	VALVE, INLET NEEDLE	12	900702-00042	CIRCLIP 42	20	A507-000140	CATCHER, PAWL	18
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177227-42030	GUIDE, ROPE	18	A175-000331	STAND	14	C450-000880	CONTROL, THROTTLE	24
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