

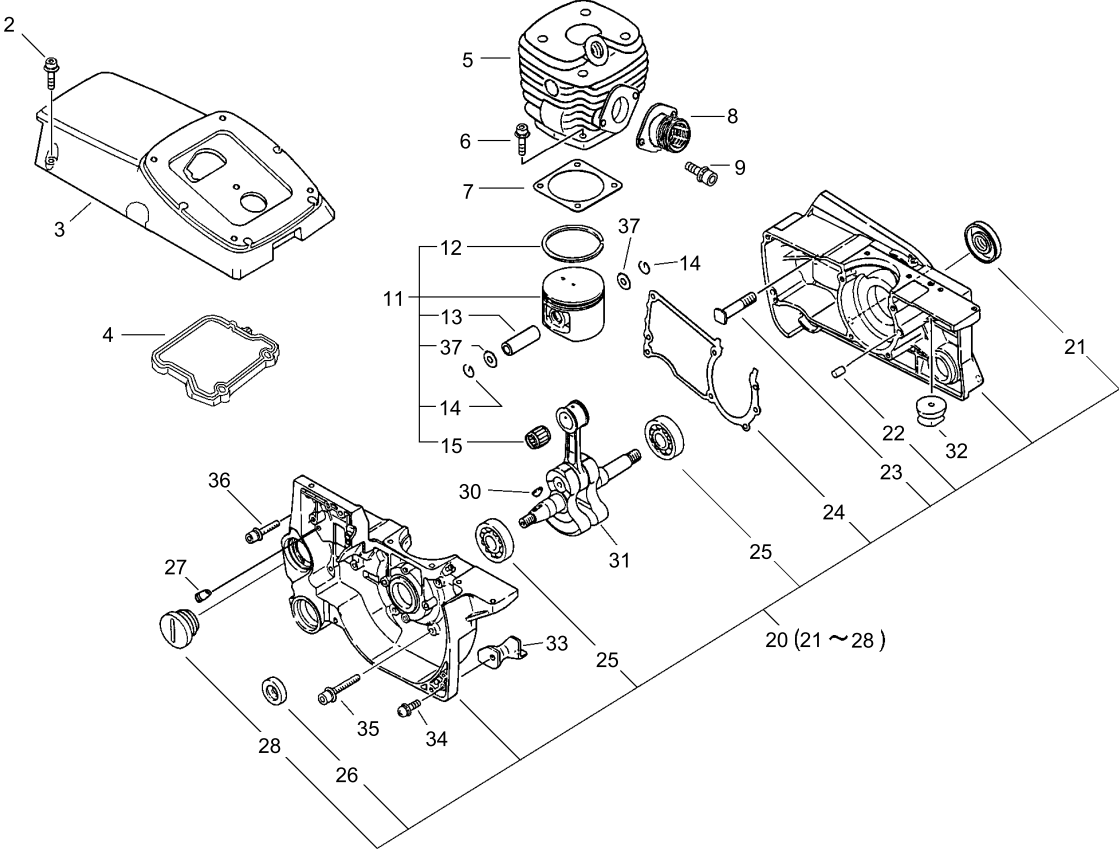
CSG-680

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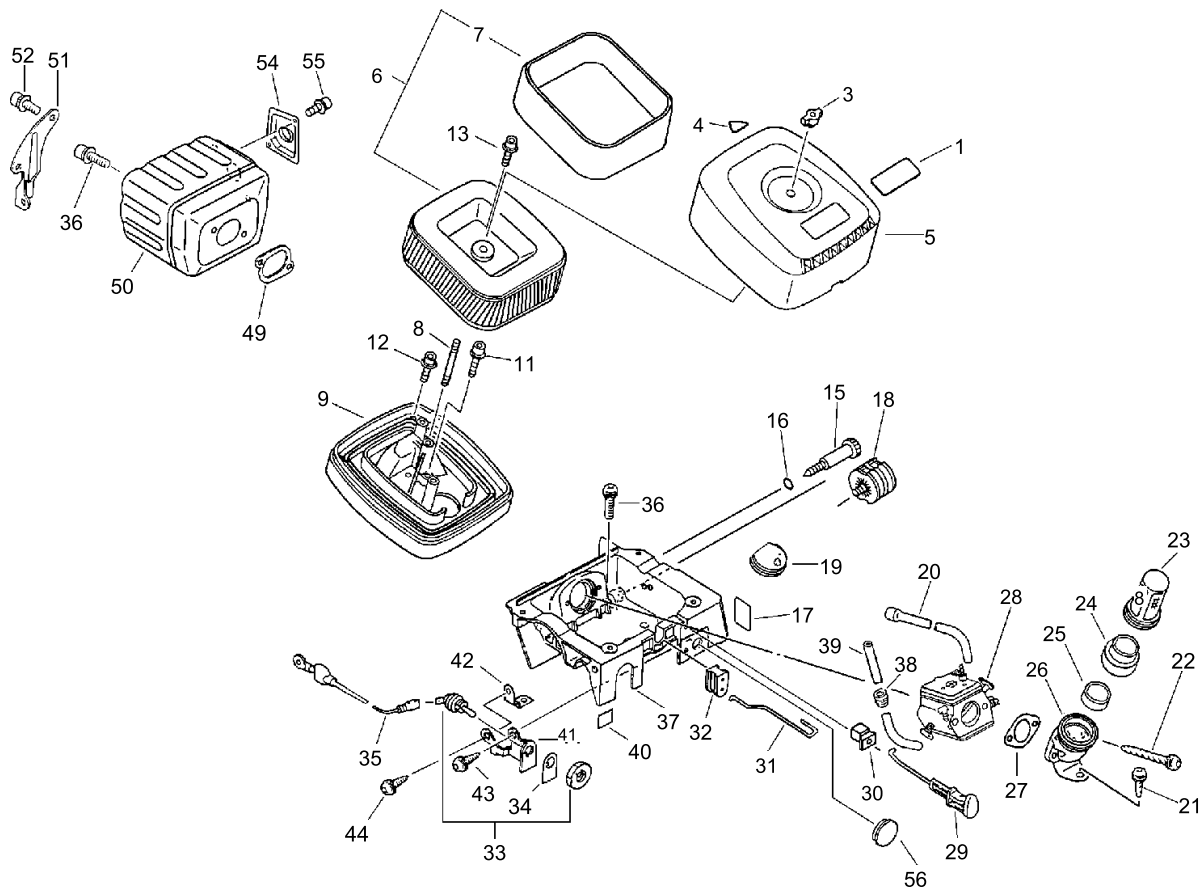
CYLINDER, CRANKCASE, PISTON



CYLINDER, CRANKCASE, PISTON

KEY NO	LV(+)	Part No	Description	Qty	Standard
2		900162-05020	BOLT, H.S. 5*20	5	5*20 W,SW
3		A160-000601	COVER,CYLINDER	1	
4		V420-000701	CUSHION	1	
5		A130-000172	CYLINDER	1	
5		A130-000980	CYLINDER	1	
6		900162-05025	BOLT, H.S. 5*25	4	5*25 W,SW
7		101010-32431	GASKET, CYL. BASE	1	
8		A202-000040	BELLOWS,INTAKE	1	
9		900162-05014	BOLT, H.S. 5*14	2	5*14 W,SW
11		P021-015290	PISTON KIT	1	
12	+	A101-000150	RING, PISTON	1	50*1.2*2.2
13	+	V610-000000	PIN,ENG 12	1	
14	+	V580-000000	RING,END	2	
15	+	100012-32430	BEARING, NEEDLE	1	
37	+	100014-18430	SPACER, PISTON PIN	2	
20		P021-007490	CRANKCASE KIT	1	
21	+	100212-32430	OILSEAL (L)	1	25Z-15*39.9*7
22	+	100215-02830	PIN, DOWEL	2	
23	+	433011-21860	STUD, GUIDE BAR	2	
24	+	100242-32430	GASKET, CRANKCASE	1	
25	+	900810-36202	BEARING, BALL 6202	2	6202/C3
26	+	100212-19830	OILSEAL	1	ISM 15*25*6
27	+	436114-13930	VALVE, CHECK	1	
28	+	436013-06061	PLUG	1	
30		100142-30830	KEY, WOODRUFF	1	
31		A011-000292	CRANKSHAFT,ASM	1	
32		100251-32430	CUSHION (A)	1	
33		100917-32430	CUSHION (B)	1	
34		900238-05014	SCREW 5*14	1	5*14
35		900162-05035	BOLT, H.S. 5*35	4	5*35 W,SW
36		900162-05020	BOLT, H.S. 5*20	2	5*20 W,SW

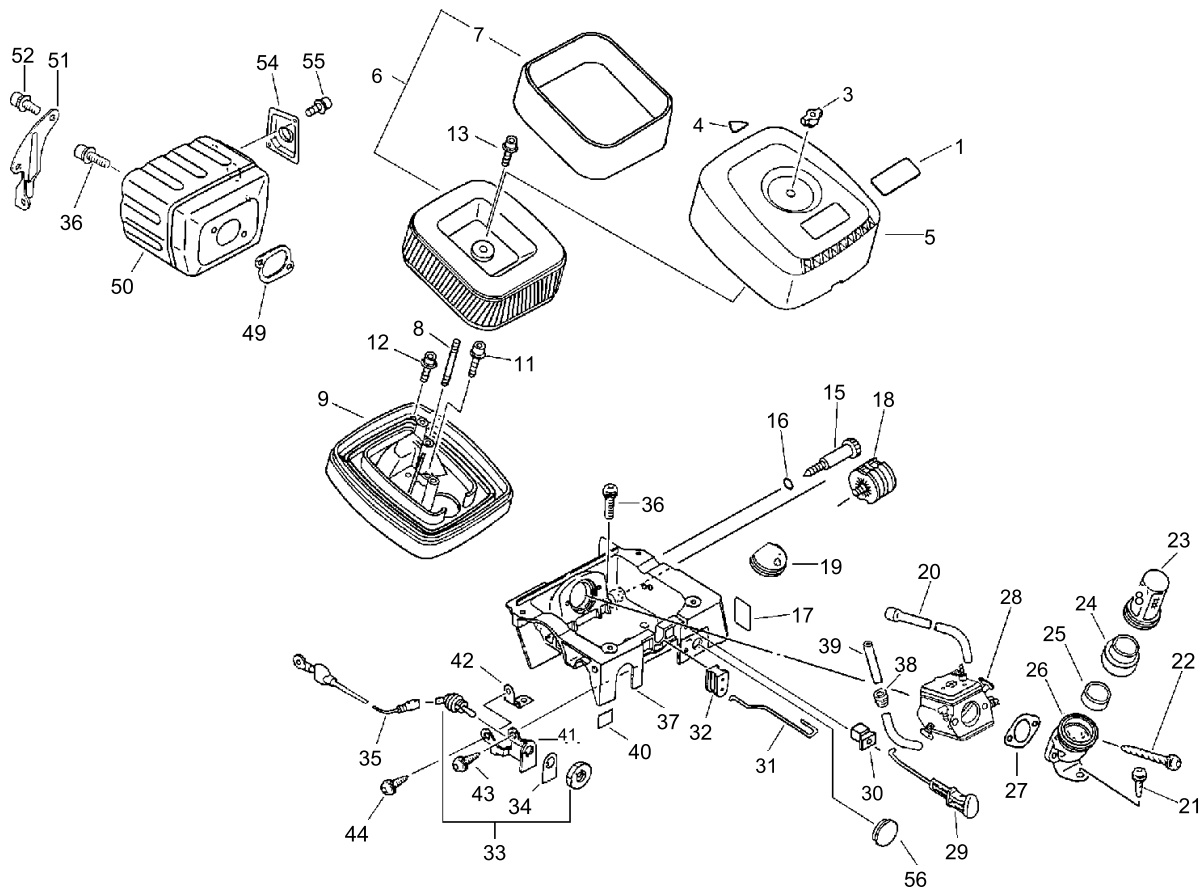
AIR CLEANER, CARBURETOR, MUFFLER



AIR CLEANER, CARBURETOR, MUFFLER

KEY NO	LV(+)	Part No	Description	Qty	Standard
1		X503-005551	LABEL,MODEL	1	
3		130322-05261	NUT	1	
4		890057-07060	LABEL	1	
5		130313-06061	COVER, AIR CLEANER	1	
6		130305-07061	FILTER, AIR	1	
7	+	130305-25061	FILTER, AIR	1	
8		130712-06061	STUD	1	5*42
9		A225-000130	CASE,CLEANER	1	
11		900238-05025	SCREW 5*25	1	5*25
12		900238-05016	SCREW 5*16	4	5*16
13		130435-07060	BOLT	2	
15		129013-30831	SCREW, IDLE SPEED	1	
16		900720-20007	O-RING 7	1	P-7
17		890185-03460	LABEL, IDLE	1	
18		100905-32331	CUSHION (R)	1	
19		V140-000010	GROMMET,HOSE	1	
20		130110-19830	PIPE, IMPULSE	1	
21		900252-05014	SCREW 5*14	1	5*14
22		900252-05053	SCREW 5*53	2	5*53
23		130821-06060	SCREEN	1	
24		V420-000691	CUSHION	1	
25		V362-000020	COLLAR,22	1	
26		A204-000030	ELBOW,CARBURETOR	1	
27		130010-20760	GASKET, INTAKE	1	
28		A021-000730	CARBURETOR, DIAPHRAGM	1	HDA-216
29		178510-32330	ROD, CHOKE	1	
30		178810-33331	GROMMET, CHOKE	1	
31		178011-32630	ROD, THROTTLE	1	
32		178114-32630	HOLDER, THR. LEVER	1	
33		163400-30830	SWITCH, IGNITION	1	
34		890157-30130	LABEL, SWITCH	1	
35		162021-32530	LEAD	1	
36		900162-05020	BOLT, H.S. 5*20	6	5*20 W,SW
37		A220-000030	CASE,CARBURETOR	1	
38		132115-01461	GROMMET	1	
39		437211-14730	PIPE, OIL	1	6*3*130L
40		890157-39130	LABEL, SWITCH	1	
41		163810-30130	BRACKET, SWITCH	1	
42		156635-32530	PLATE, GROUND	1	
43		900252-05010	SCREW 5*10	1	5*10
44		900252-04010	SCREW 4*10	1	4*10
49		145510-32431	GASKET, MUFFLER	1	
50		A300-000781	MUFFLER, EXHAUST	1	
51		145711-32430	BRACKET, MUFFLER	1	
52		900162-05014	BOLT, H.S. 5*14	2	5*14 W,SW
54		A313-000460	GUIDE,EXH	1	

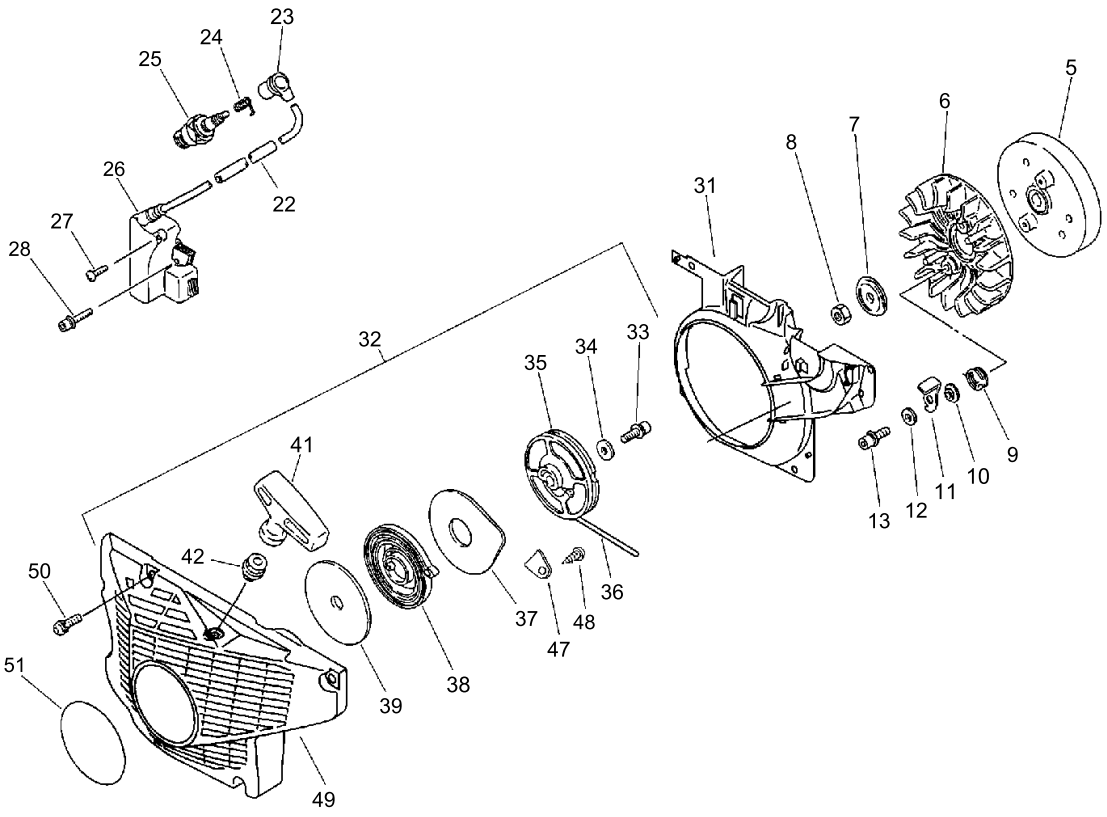
AIR CLEANER, CARBURETOR, MUFFLER



AIR CLEANER, CARBURETOR, MUFFLER

KEY NO	LV(+)	Part No	Description	Qty	Standard
55		900162-04010	BOLT, H.S. 4*10	2	4*10 W,SW
56		101578-38431	PLUG	1	

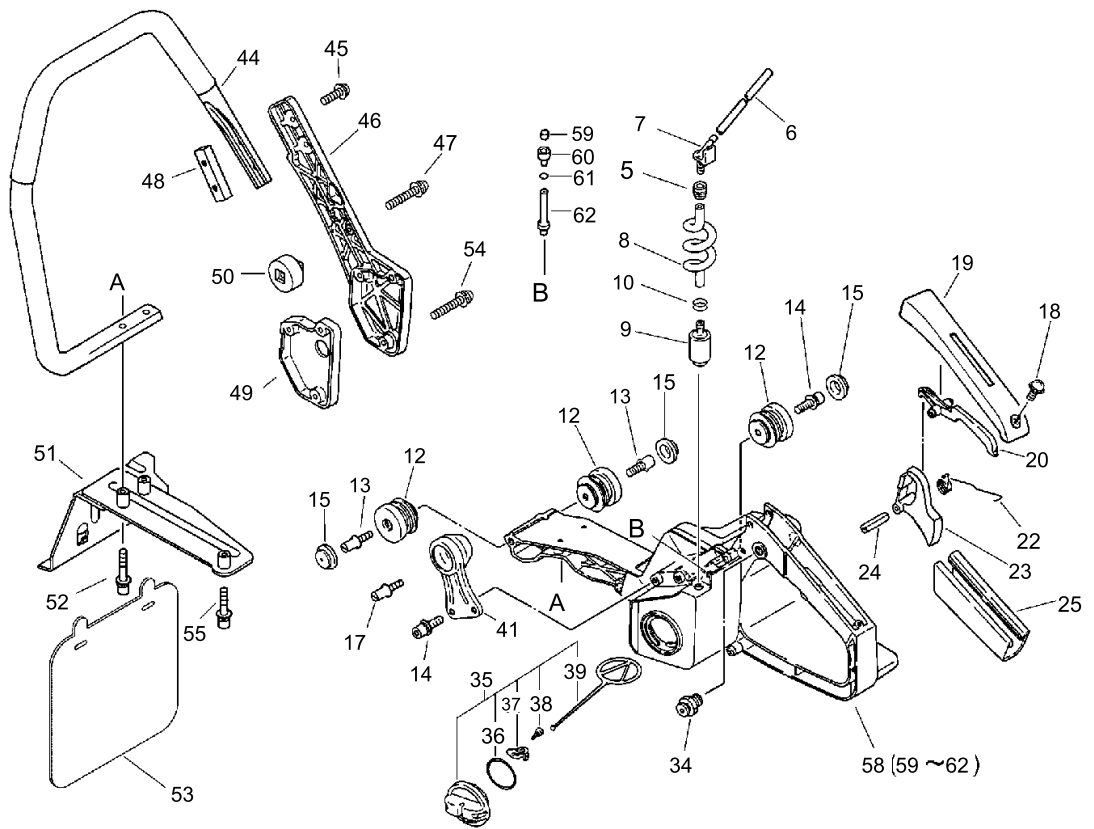
STARTER, MAGNETO



STARTER, MAGNETO

KEY NO	LV(+)	Part No	Description	Qty	Standard
5		156800-32631	ROTOR, MAGNETO	1	
6		101521-32330	FAN, COOLING	1	
7		100143-19830	WASHER	1	8.2*31*0.8
8		900500-00008	NUT 8	1	8*P1.25
9		177234-19832	SPRING, RETURN	2	
10		V353-000201	COLLAR,5	2	
11		177218-32631	PAWL, STARTER	2	
12		900603-00005	WASHER 5	2	5.5*12*0.8
13		V203-000150	BOLT,5	2	5*18
22		156611-19830	TUBE	1	
23		A427-000013	CAP,SPARK PLUG	1	
24		A426-000010	TERMINAL,SPARKPLUG	1	
25		159010-10230	PLUG, SPARK (BPMR-7A	1	BPMR-7A
26		156601-32632	COIL, IGNITION	1	
27		900242-04008	SCREW	1	4*8
28		900162-04020	BOLT, H.S. 4*20	2	4*20 W,SW
31		A172-000130	COVER,FAN	1	
32		P021-007500	STARTER ASY	1	
33	+	900162-05014	BOLT, H.S. 5*14	1	5*14 W,SW
34	+	900603-00005	WASHER 5	1	5.5*12*0.8
35	+	177215-07060	DRUM, STARTER	1	
36	+	177226-06060	ROPE, STARTER	1	3.8*900
37	+	177221-07060	PLATE, STARTER	1	
38	+	177220-02834	SPRING, REWIND	1	
39	+	177221-02830	PLATE, STARTER	1	
41	+	177228-30830	GRIP, STARTER	1	
42	+	177227-07060	GUIDE, ROPE	1	
47	+	433144-15130	PLATE,EYE	1	
48	+	900253-04008	SCREW 4*8	1	4*8
49	+	A500-000061	CASE,STARTER	1	
50		900162-05020	BOLT, H.S. 5*20	4	5*20 W,SW
51		X502-000460	LABEL,ECHO	1	

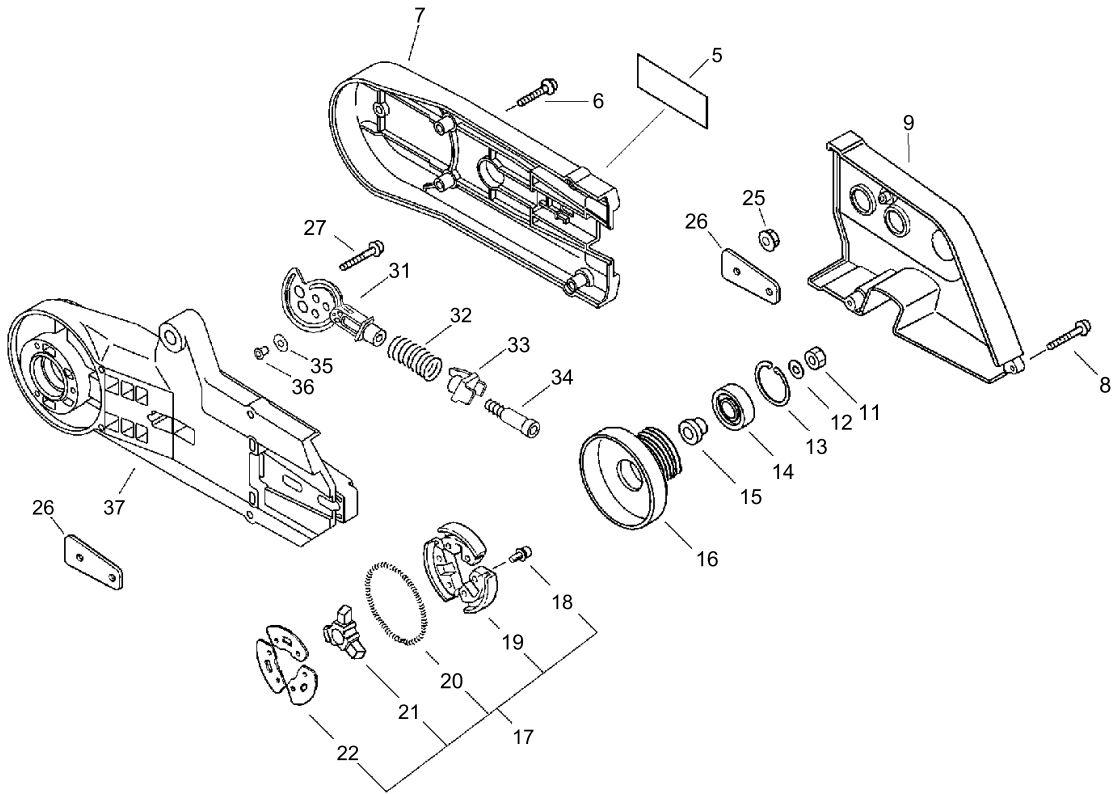
HANDLE



HANDLE

KEY NO	LV(+)	Part No	Description	Qty	Standard
5		132115-01461	GROMMET	1	
6		437217-20760	PIPE 3* 6*100	1	3*6*100 NBR
7		132011-19831	CONNECTOR, FUEL PIPE	1	
8		132010-30830	PIPE	1	
9		131205-19831	STRAINER, FUEL	1	
10		132013-26630	CLIP	1	6.5MM
12		100922-32430	CUSHION (A)	3	
13		100915-32530	BOLT	2	
14		900162-05014	BOLT, H.S. 5*14	2	5*14 W,SW
15		100918-19830	CAP, CUSHION	3	
17		100915-33930	SCREW	1	
18		900238-04014	SCREW 4*14	1	4*14
19		351155-35430	COVER, HANDLE (BL)	1	
20		178090-37930	LOCKOUT, T. CONTROL	1	
22		178043-19830	SPRING, THR. RETURN	1	
23		C450-000281	TRIGGER,THROTTLE	1	
24		900342-50025	PIN, SPRING 5*25	1	5*25
25		351111-19830	GRIP, HANDLE	1	
34		178302-12330	LATCH, THROTTLE	1	
35		131004-37631	CAP ASSY, FUEL TANK	1	
36	+	900720-20029	O-RING 29	1	P-29
37	+	131050-19830	RETAINER, LINK	1	
38	+	900246-03008	SCREW 3*8	1	3*8
39	+	131051-19830	LINK	1	60L
41		100921-32431	CUSHION(C)	1	
44		C400-000240	HANDLE,FRONT	1	
45		900238-05020	SCREW 5*20	2	5*20
46		351616-38130	BRACKET, HANDLE	1	
47		900238-05030	SCREW 5*30	1	5*30
48		305114-06060	BRACKET	1	
49		351612-06061	SPACER	1	
50		351630-06060	SPACER	1	
51		C423-000130	FIXTURE,HANDLE	1	
52		900162-05035	BOLT, H.S. 5*35	2	5*35 W,SW
53		305115-06061	SHIELD	1	
54		900238-05035	SCREW 5*35	3	5*35
55		900162-05030	BOLT, H.S. 5*30	1	5*30 W,SW
58		P021-007480	HANDLE, REAR	1	
59	+	131300-56430	VALVE, CHECK	1	
60	+	131328-40630	COVER, VENT	1	
61	+	130111-00530	CLIP	1	5.5
62	+	131312-32430	PIPE, VENT	1	

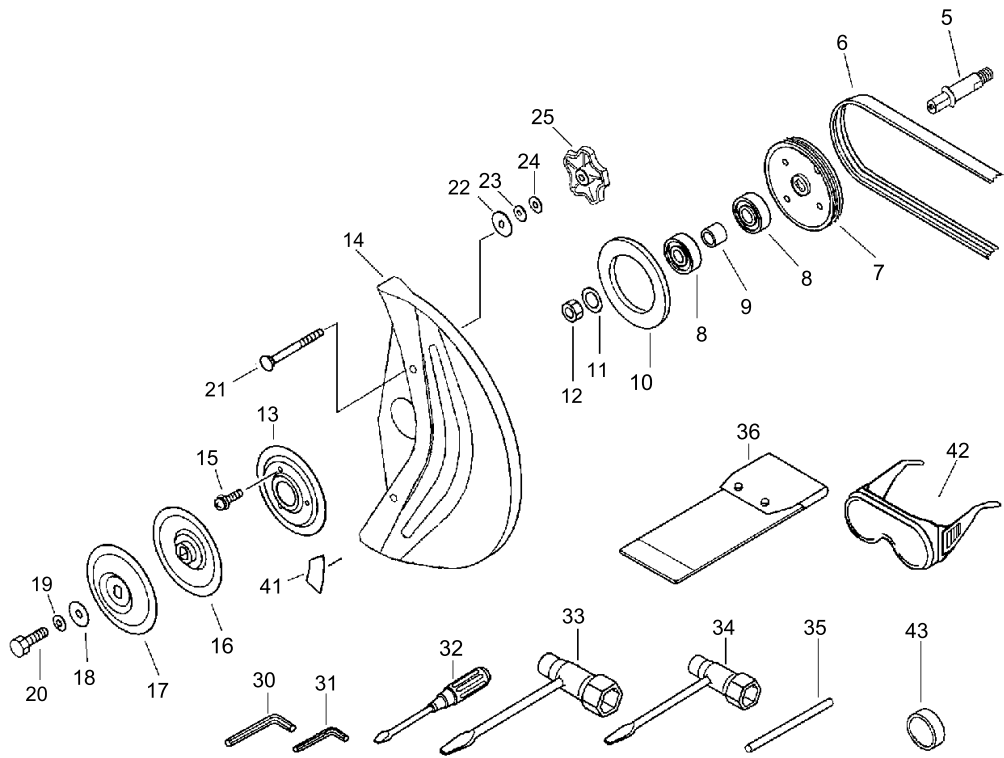
CLUTCH, ARM COVER



CLUTCH, ARM COVER

KEY NO	LV(+)	Part No	Description	Qty	Standard
5		X502-000540	LABEL,ECHO	1	
7		C361-000010	COVER,CUTTER ARM	1	
6		900238-05025	SCREW 5*25	4	5*25
8		900238-05025	SCREW 5*25	3	5*25
9		611111-20760	COVER, V-BELT BS	1	
11		610320-03830	NUT 8 L-H	1	
12		900603-00008	WASHER 8	1	8.5*18*1.6
13		900702-00028	CIRCLIP 28	1	CR-28
14		94002-36001	BEARING, BALL	1	6001DDUC3S27
15		V356-000260	COLLAR,10	1	
16		A556-000310	DRUM,CLUTCH	1	
17		175000-06061	CLUTCH ASSY	1	
18	+	900105-04006	BOLT, H.S. 4*6	6	4*6
19		175002-32431	SHOE, CLUTCH	1	
20	+	175018-32430	SPRING, CLUTCH	1	
21	+	175016-16130	HUB, CLUTCH	1	
22	+	175019-16130	PLATE, CLUTCH	3	
25		433019-12330	NUT, FLANGE 8	2	M-8
26		611117-06060	SPACER, ARM	2	
27		900162-05025	BOLT, H.S. 5*25	1	5*25 W,SW
31		P021-006652	SHAFT,ARM ADJUST	1	
32		611216-05260	SPRING, ADJUSTER	1	
33		V455-000030	SEAT,SPRING	1	
34		V203-000070	BOLT,5	1	
35		175049-56030	WASHER	1	8.5*16*0.5
36		104915-08260	SPACER	1	
37		C360-000012	ARM,CUTTER	1	

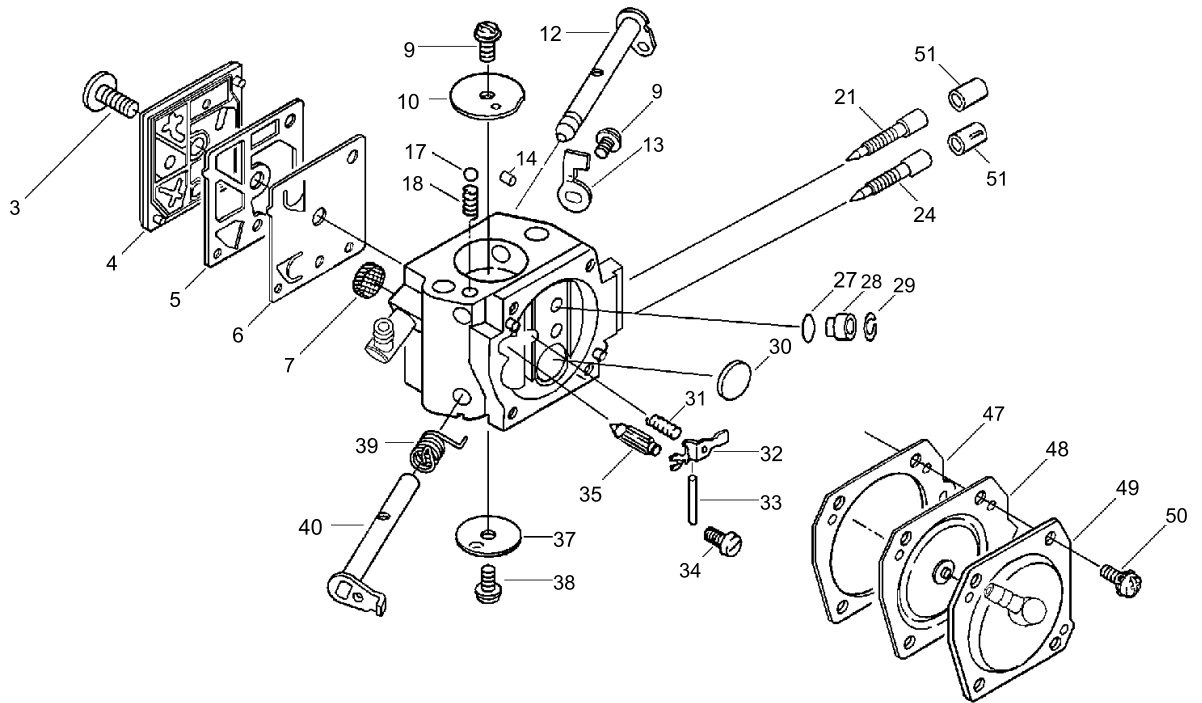
CUTTER COVER, BELT, TOOLS



CUTTER COVER, BELT, TOOLS

KEY NO	LV(+)	Part No	Description	Qty	Standard
5		C364-000022	SHAFT,CUTTER	1	
6		V196-000090	BELT	1	
7		V176-000031	PULLEY	1	
8		900812-06202	BEARING, BALL 6202	2	6202DDU(LLU)
9		606117-21860	COLLAR	1	15.1*19.1*8
10		689024-05260	PLATE, CUSHION	1	
11		900602-00010	WASHER 10(10.5*21*2)	1	10.5*21*2
12		900501-00010	NUT 10*1.25	1	10*P1.25
13		C371-000000	PLATE,CUTTER COVER	1	
14		C370-000020	COVER,CUTTER	1	
15		900241-04010	SCREW 4*10	3	4*10
16		611014-07062	FLANGE, CUTTER	1	
17		611015-07062	FLANGE, CUTTER	1	
18		611019-05260	WASHER	1	
19		900605-00010	WASHER, SPRING 10	1	10
20		V206-000160	BOLT,10	1	M10*1.25*25
21		V205-000300	BOLT,8	1	M8*1.25*50
22		V306-000110	WASHER,CIRCULAR 8	1	8.6*28*T2
23		900600-00008	WASHER	1	8
24		900605-00008	WASHER, SPRING 8	1	8
25		V299-000210	KNOB,FASTENER	1	
30		895610-00130	L-WRENCH (4MM)	1	
31		895612-03430	L-WRENCH (3MM)	1	
32		895811-00130	DRIVER, SCREW 125	1	
33		895410-10630	WRENCH, W/S. DRIVER	1	
34		895410-00430	WRENCH, W/S. DRIVER	1	
35		X606-000080	TOOL,BAR	1	5*120
36		898510-39130	BAG, TOOL	1	
41		X505-001331	LABEL,CAUTION	1	
42		X690-000050	GOGGLE	1	GOGGLE + NOTE
43		611022-09160	COLLAR 20*22*4.5	1	

CARBURETOR



CARBURETOR

KEY NO	LV(+)	Part No	Description	Qty	Standard
		A021-000730	CARBURETOR, DIAPHRAGM	1	HDA-216
3	+	123110-03930	SCREW, PUMP COVER	1	
4	+	123124-19830	COVER, FUEL PUMP	1	
5	+	123125-12330	GASKET, FUEL PUMP	1	
6	+	123112-12330	DIAPHRAGM, FUEL PUMP	1	
7	+	123126-10631	SCREEN, INLET	1	
9	+	123114-38830	SCREW	2	
10	+	123132-32430	VALVE, CHOKE	1	
12	+	123131-19830	SHAFT, CHOKE	1	
13	+	123156-30830	STOP, THROTTLE	1	
14	+	123178-15030	PLUG, FRICTION	1	
17	+	123136-10630	BALL, CHOKE FRICTION	1	
18	+	123135-10630	SPRING, CHOKE FRICT.	1	
21	+	123120-32631	NEEDLE, HIGH SPEED	1	
24	+	123118-02261	NEEDLE	1	
27	+	123183-40630	O-RING	1	
28	+	123184-06060	JET #42	1	#42
29	+	123169-10630	RING, RETAINING	1	
30	+	123146-10631	PLUG, WELCH	1	
31	+	123122-39830	SPRING, METER. LEVER	1	
32	+	123123-18330	LEVER, METERING	1	
33	+	123138-03930	PIN, METERING LEVER	1	
34	+	123139-03930	SCREW, M. LEVER PIN	1	
35	+	123137-19830	VALVE, INLET NEEDLE	1	
37	+	123132-16130	VALVE, CHOKE	1	
38	+	123114-05260	SCREW	1	
39	+	123113-16130	SPRING, THRT. RETURN	1	
40	+	123117-32630	SHAFT, THROTTLE	1	
47	+	123140-16131	GASKET, M. DIAPHRAGM	1	
48	+	123141-16131	DIAPHRAGM, METERING	1	
49	+	P003-000000	COVER, M. DIAPHRAGM	1	
50	+	123130-02960	SCREW	4	
51	+	P003-000010	LIMITER CAP	2	

NUMERICAL PARTS INDEX

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100012-32430	BEARING, NEEDLE	2	123156-30830	STOP, THROTTLE	16	177218-32631	PAWL, STARTER	8
100014-18430	SPACER, PISTON PIN	2	123169-10630	RING, RETAINING	16	177220-02834	SPRING, REWIND	8
100142-30830	KEY, WOODRUFF	2	123178-15030	PLUG, FRICTION	16	177221-02830	PLATE, STARTER	8
100143-19830	WASHER	8	123183-40630	O-RING	16	177221-07060	PLATE, STARTER	8
100212-19830	OILSEAL	2	123184-06060	JET #42	16	177226-06060	ROPE, STARTER	8
100212-32430	OILSEAL (L)	2	129013-30831	SCREW, IDLE SPEED	4	177227-07060	GUIDE, ROPE	8
100215-02830	PIN, DOWEL	2	130010-20760	GASKET, INTAKE	4	177228-30830	GRIP, STARTER	8
100242-32430	GASKET, CRANKCASE	2	130110-19830	PIPE, IMPULSE	4	177234-19832	SPRING, RETURN	8
100251-32430	CUSHION (A)	2	130111-00530	CLIP	10	178011-32630	ROD, THROTTLE	4
100905-32331	CUSHION (R)	4	130305-07061	FILTER, AIR	4	178043-19830	SPRING, THR. RETURN	10
100915-32530	BOLT	10	130305-25061	FILTER, AIR	4	178090-37930	LOCKOUT, T. CONTROL	10
100915-33930	SCREW	10	130313-06061	COVER, AIR CLEANER	4	178114-32630	HOLDER, THR. LEVER	4
100917-32430	CUSHION (B)	2	130322-05261	NUT	4	178302-12330	LATCH, THROTTLE	10
100918-19830	CAP, CUSHION	10	130435-07060	BOLT	4	178510-32330	ROD, CHOKE	4
100921-32431	CUSHION(C)	10	130712-06061	STUD	4	178810-33331	GROMMET, CHOKE	4
100922-32430	CUSHION (A)	10	130821-06060	SCREEN	4	305114-06060	BRACKET	10
101010-32431	GASKET, CYL. BASE	2	131004-37631	CAP ASSY, FUEL TANK	10	305115-06061	SHIELD	10
101521-32330	FAN, COOLING	8	131050-19830	RETAINER, LINK	10	351111-19830	GRIP, HANDLE	10
101578-38431	PLUG	6	131051-19830	LINK	10	351155-35430	COVER, HANDLE (BL)	10
104915-08260	SPACER	12	131205-19831	STRAINER, FUEL	10	351612-06061	SPACER	10
123110-03930	SCREW, PUMP COVER	16	131300-56430	VALVE, CHECK	10	351616-38130	BRACKET, HANDLE	10
123112-12330	DIAPHRAGM, FUEL PUMP	16	131312-32430	PIPE, VENT	10	351630-06060	SPACER	10
123113-16130	SPRING, THRT. RETURN	16	131328-40630	COVER, VENT	10	433011-21860	STUD, GUIDE BAR	2
123114-05260	SCREW	16	132010-30830	PIPE	10	433019-12330	NUT, FLANGE 8	12
123114-38830	SCREW	16	132011-19831	CONNECTOR, FUEL PIPE	10	433144-15130	PLATE,EYE	8
123117-32630	SHAFT, THROTTLE	16	132013-26630	CLIP	10	436013-06061	PLUG	2
123118-02261	NEEDLE	16	132115-01461	GROMMET	4	436114-13930	VALVE, CHECK	2
123120-32631	NEEDLE, HIGH SPEED	16	132115-01461	GROMMET	10	437211-14730	PIPE, OIL	4
123122-39830	SPRING, METER. LEVER	16	145510-32431	GASKET, MUFFLER	4	437217-20760	PIPE 3* 6*100	10
123123-18330	LEVER, METERING	16	145711-32430	BRACKET, MUFFLER	4	606117-21860	COLLAR	14
123124-19830	COVER, FUEL PUMP	16	156601-32632	COIL, IGNITION	8	610320-03830	NUT 8 L-H	12
123125-12330	GASKET, FUEL PUMP	16	156611-19830	TUBE	8	611014-07062	FLANGE, CUTTER	14
123126-10631	SCREEN, INLET	16	156635-32530	PLATE, GROUND	4	611015-07062	FLANGE, CUTTER	14
123130-02960	SCREW	16	156800-32631	ROTOR, MAGNETO	8	611019-05260	WASHER	14
123131-19830	SHAFT, CHOKE	16	159010-10230	PLUG, SPARK (BPMR-7A	8	611022-09160	COLLAR 20*22*4.5	14
123132-16130	VALVE, CHOKE	16	162021-32530	LEAD	4	611111-20760	COVER, V-BELT BS	12
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